

Radilon® BGV/MIG 15/25 Black 2.5

Polyamide 6

Radici Plastics

Message:

Radilon® BGV/MIG 15/25 Black 2.5 is a Polyamide 6 (Nylon 6) material filled with 15% glass fiber and 25% mineral. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Important attributes of Radilon® BGV/MIG 15/25 Black 2.5 are:

Flame Rated

Heat Resistant

General Information				
Filler / Reinforcement		Glass Fiber,15% Filler by Weight Mineral,25% Filler by Weight		
Features		Good Heat Aging Resistance		
Appearance		Black		
Resin ID (ISO 1043)		PA6-(GF15+M25)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.48	--	g/cm ³	ISO 1183
Water Absorption ¹ (Equilibrium, 23°C, 1.00 mm, 50% RH)	1.8 to 2.2	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9000	5200	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	110	70.0	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.5	5.0	%	ISO 527-2/1A/5
Flexural Modulus ²	8000	4800	MPa	ISO 178
Flexural Stress ³	180	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	5.0	8.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	40	65	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	210	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	190	--	°C	ISO 75-2/A
Melting Temperature ⁴	220	--	°C	ISO 3146
Flammability	Dry	Conditioned	Test Method	
Flame Rating	HB	--	UL 94	
NOTE				
1.	Saturation			

2.	2.0 mm/min
3.	2.0 mm/min
4.	10°C/min

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Recommended distributors for this material

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