

Laramid G/60

Polyphthalamide

LATI S.p.A.

Message:

Compound based on Semi-aromatic polyamide.

Glass fibres.

Very good thermal properties. Good chemical resistance. Low moisture absorption.

General Information			
Filler / Reinforcement	Glass Fiber,60% Filler by Weight		
Features	Good Chemical Resistance		
	Low Moisture Absorption		
Physical	Nominal Value	Unit	Test Method
Density	1.78	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.50 to 0.80	%	
Flow : 2.00 mm	0.15 to 0.45	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-2/1
23°C	26500	MPa	
60°C	19500	MPa	
90°C	14500	MPa	
120°C	11000	MPa	
150°C	8500	MPa	
Tensile Stress			ISO 527-2/5
Break, 23°C	290	MPa	
Break, 60°C	230	MPa	
Break, 90°C	200	MPa	
Break, 120°C	180	MPa	
Break, 150°C	110	MPa	
Tensile Strain			ISO 527-2/5
Break, 23°C	2.6	%	
Break, 60°C	3.2	%	
Break, 90°C	4.0	%	
Break, 120°C	6.0	%	
Break, 150°C	7.0	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	15	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	90	kJ/m ²	ISO 179/1eU
Notched Izod Impact (23°C)	140	J/m	ASTM D256A

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	290	°C	ISO 75-2/B
1.8 MPa, Unannealed	280	°C	ISO 75-2/A
Continuous Use Temperature ²	140	°C	
Vicat Softening Temperature	280	°C	ISO 306/B50
CLTE - Flow (30 to 100°C)	3.0E-6	cm/cm/°C	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	HB		
1.50 mm	HB		
3.00 mm	HB		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	750	°C	
2.00 mm	750	°C	
Oxygen Index	42	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	120 to 130	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	310 to 340	°C	
Mold Temperature	150 to 170	°C	
Injection Rate	Moderate		
NOTE			
1.	at 60 MPa of cavity pressure		
2.	20,000 hr		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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