

Kepital® F25-03

Acetal (POM) Copolymer

Korea Engineering Plastics Co., Ltd

Message:

Medium-low viscosity grade for general injection molding.

General Information			
Features	Copolymer		
	Thermal stability, good		
	Medium and low viscosity		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR)	13	g/10 min	ISO 1133
Molding Shrinkage - Flow (3.00 mm)	2.0	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break, 23°C)	65.0	MPa	ISO 527-2
Nominal Tensile Strain at Break (23°C)	33	%	ISO 527-2
Flexural Modulus (23°C)	2650	MPa	ISO 178
Flexural Stress (23°C)	90.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	100	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Dielectric Strength	19	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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