

Sarlink® TPV 24564

Thermoplastic Vulcanizate

Teknor Apex Company

Message:

Sarlink® TPV 24564 is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding. Sarlink®The main characteristics of TPV 24564 are: flame retardant/rated flame.

Typical application areas include:
engineering/industrial accessories
building applications
Hose
application of coating

General Information			
UL YellowCard	E142591-101723973		
Uses	Plug		
	Washer		
	Washer		
	Pipe fittings		
	Shock Absorbing Pad		
	Weather-resistant sealing strip		
	Expansion Joint		
	Assembled glass		
Appearance	Opacity		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.938	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	4.5	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	68		ASTM D2240
Shaw A, 5 seconds	64		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	5.17	MPa	ISO 37
Tensile Elongation (Break)	350	%	ISO 37
Compression Set			ASTM D395
23°C, 22 hr	23	%	ASTM D395
70°C, 22 hr	36	%	ASTM D395

Thermal	Nominal Value	Unit	Test Method
RTI Elec	50.0	°C	UL 746
RTI Imp	50.0	°C	UL 746
RTI	50.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, All Colors)	HB		UL 94
Additional Information	Nominal Value	Unit	Test Method
Xenon Weatherometer			SAE J1960
Elongation Retention, 2000 hrs	78	%	SAE J1960
Tensile Retention, 2000 hrs	84	%	SAE J1960
Injection	Nominal Value	Unit	
Rear Temperature	173 - 213	°C	
Middle Temperature	179 - 219	°C	
Front Temperature	184 - 224	°C	
Nozzle Temperature	190 - 230	°C	
Processing (Melt) Temp	190 - 230	°C	
Mold Temperature	35.0 - 60.0	°C	
Injection Pressure	1.38 - 6.89	MPa	
Injection Rate	Fast		
Back Pressure	0.172 - 0.862	MPa	
Screw Speed	50 - 120	rpm	
Cushion	3.81 - 25.4	mm	
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	166 - 204	°C	
Cylinder Zone 2 Temp.	171 - 210	°C	
Cylinder Zone 3 Temp.	177 - 216	°C	
Cylinder Zone 5 Temp.	182 - 221	°C	
Die Temperature	190 - 227	°C	
Extrusion instructions			
Screw Speed: 30 to 100 rpm			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT