

SLOVAMID® 6 GF 60 000/1M

Polyamide 6

Plastcom

Message:

PA 6 for injection moulding, chemically strengthened with 60% of glass fibre, for mouldings with high strength and toughness used in the automotive, electrical, engineering and consumer-goods industry. Application: grips of electrottools, hobby tools, gears, covers of electric appliances, cooling skrews of blowers, electromotors, carrying parts in the automotive industry. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,60% Filler by Weight		
Additive	Heat Stabilizer		
Features	Chemically Coupled		
	Heat Stabilized		
	High Strength		
	Ultra High Toughness		
Uses	Appliances		
	Automotive Applications		
	Electrical/Electronic Applications		
	Gears		
	Power/Other Tools		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 6		
Physical	Nominal Value	Unit	Test Method
Density	1.58	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	0.68	%	
Flow	0.34	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	24000	MPa	ISO 527-2
Tensile Stress (Yield)	250	MPa	ISO 527-2
Tensile Strain (Yield)	2.5	%	ISO 527-2
Flexural Modulus	18000	MPa	ISO 178
Flexural Stress	400	MPa	ISO 178

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	13	kJ/m ²	
23°C	14	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	80	kJ/m ²	
23°C	80	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	210	°C	ISO 75-2/B
Vicat Softening Temperature	210	°C	ISO 306/B
Melting Temperature (DSC)	220	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	270 to 300	°C	
Mold Temperature	90.0 to 100	°C	
Injection Pressure	90.0 to 150	MPa	

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