TAISOX 3214

Linear Low Density Polyethylene

Formosa Plastics Corporation

Message:

TAISOX 3214 is a linear low density polyethylene material. This product is available in North America, Europe or Asia Pacific region. The processing method is blow molded film.

The main features of TAISOX 3214 are:

Antiblock software

high strength

slide

Good sealing performance

Puncture resistance

Typical application areas include:

bag/lining

Wrapping

Movie

Agriculture

General Information				
Additive	Moderate caking resistance			
	Moderate smoothness			
Features	Low density			
	High tensile strength			
	Perforation resistance			
	Good stripping			
	Good heat sealability			
	Moderate caking resistance			
	Moderate smoothness			
Uses	Films			
	Lining			
	Bags			
	Stretch winding			
	Agricultural application			
Forms	Particle			
Processing Method	Blow film			
Physical	Nominal Value	Unit	Test Method	
Density	0.920	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	1.0	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	38	μm		

secant modulus			ASTM D882
1% secant, MD: 38 μm, blown film	142	MPa	ASTM D882
1% secant, TD: 38 μm, blown film	157	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield, 38 μm, blown film	9.81	MPa	ASTM D882
TD: Yield, 38 µm, blown film	10.8	MPa	ASTM D882
MD: Broken, 38 μm, blown film	40.2	MPa	ASTM D882
TD: Broken, 38 µm, blown film	31.4	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Broken, 38 μm, blown film	620	%	ASTM D882
TD: Broken, 38 µm, blown film	840	%	ASTM D882
Dart Drop Impact (38 μm, Blown Film)	150	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD: 38 µm, blown film	220	g	ASTM D1922
TD: 38 µm, blown film	560	g	ASTM D1922
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-70.0	°C	ASTM D746
Vicat Softening Temperature	93.0	°C	ASTM D1525
Melting Temperature	122	°C	
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 38.0 μm, Blown Film)	47		ASTM D2457
Clarity	53.0		ASTM D1746
Haze (38.0 μm, Blown Film)	15	%	ASTM D1003
Additional Information			

Blow Up Ratio: 2

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