

RTP 1307 D

Polyphenylene Sulfide

RTP Company

Message:

Glass Fiber

General Information			
UL YellowCard	E84658-100962760		
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.20	%	ASTM D955
Moisture Content	0.040	%	
Primary Additive	40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	16500	MPa	ASTM D638
Tensile Strength	179	MPa	ASTM D638
Tensile Elongation (Yield)	1.9	%	ASTM D638
Flexural Modulus	15200	MPa	ASTM D790
Flexural Strength	255	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	560	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	266	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	< 1.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	14	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.80		ASTM D150
Dissipation Factor (1 MHz)	2.0E-3		ASTM D150
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	6.0	hr	
Processing (Melt) Temp	307 to 329	°C	

Mold Temperature	135 to 177	°C
Injection Pressure	68.9 to 103	MPa
NOTE		

1. Method A (Short-Time)

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

