

Anjacom® 100U

Polycarbonate
Almaak International GmbH

Message:

Anjacom® 100U is a Polycarbonate (PC) material. It is available in Europe for injection molding.
Important attributes of Anjacom® 100U are:
Flame Rated
Low Viscosity

General Information			
Features	Low Viscosity		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.20	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	30.0	cm³/10min	ISO 1133
Water Absorption			ISO 62
23°C, 24 hr	0.32	%	
Equilibrium, 23°C, 50% RH	0.15	%	
Relative Viscosity	1.2		ISO 1628
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2200	MPa	ISO 527-2/1
Tensile Stress (Yield)	63.0	MPa	ISO 527-2/50
Tensile Strain (Break)	5.0	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	137	°C	ISO 75-2/B
1.8 MPa, Unannealed	125	°C	ISO 75-2/A
Glass Transition Temperature	145	°C	DSC
Vicat Softening Temperature	144	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Electric Strength	30	kV/mm	IEC 60243-1
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-2		UL 94
Glow Wire Ignition Temperature (4.00 mm)	850	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	

Drying Time	2.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Processing (Melt) Temp	280 to 300	°C
Mold Temperature	80.0 to 100	°C

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Recommended distributors for this material

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