

Latistat 62-08

Polyamide 6
LATI S.p.A.

Message:
Dissipative product based on Polyamide 6 (PA 6).

General Information			
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	1.2 to 1.4	%	
Flow : 2.00 mm	1.1 to 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	3600	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	65.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	2.5	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	25	kJ/m ²	ISO 179/1eU
Notched Izod Impact (23°C, 3.20 mm)	20	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	185	°C	ISO 75-2/B
1.8 MPa, Unannealed	95.0	°C	ISO 75-2/A
Vicat Softening Temperature	205	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	2.0E+8	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	90.0 to 100	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	230 to 260	°C	
Mold Temperature	70.0 to 90.0	°C	
Injection Rate	Moderate		
NOTE			

1. at 60 Mpa of cavity pressure

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

