Veradel® 3600

Polyethersulfone

Molding Shrinkage - Flow

Solvay Specialty Polymers

Message:

Veradel® PESU was formerly marketed as Gafone™ PESU

Veradel® 3600 polyethersulfone (PESU) is a very high melt flow, transparent grade that offers high heat deflection temperatures, excellent toughness and dimensional stability, and resistance to steam, boiling water and mineral acids. Other desirable properties include thermal stability, creep resistance and inherent flame resistance.

Veradel® 3600 is suggested for compounding, especially of glass or carbon fiber reinforced compounds. It is FDA compliant and is therefore approved for direct food contact.

Three other grades are available: Veradel® 3200, a low melt flow grade that can be processed by extrusion or injection molding and Veradel® 3300, a medium melt flow grade suggested for general purpose injection molding and Veradel® 3400, a high melt flow grade designed for easy molding of parts with thin walls or long flow lengths.

General Information					
UL YellowCard	E36098-100168885				
Features	Acid Resistant				
	Flame Retardant				
	Good Adhesion				
	Good Chemical Resistance				
	Good Creep Resistance				
	Good Dimensional Stability				
	Good Thermal Stability				
	Good Toughness				
	High Flow				
	High Heat Resistance				
	High Tensile Strength				
	Hydrolysis Resistant				
	Low Molecular Weight				
	Medium Rigidity				
Uses	Compounding				
RoHS Compliance	RoHS Compliant				
Appearance	Transparent - Slight Yellow				
Forms	Pellets				
Processing Method	Compounding				
	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.37	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR) (380°C/2.16		g/10 min			

%

ASTM D955

0.60

Electrical Nominal Value Unit	pa	ASTM D570 ASTM D570 Test Method ASTM D638 ASTM D638 ASTM D638 ASTM D790 ASTM D790 Test Method ASTM D256 Test Method
Mechanical Nominal Value Unit Tensile Modulus 2690 MPa Tensile Strength 88.9 MPa Tensile Elongation (Yield) 6.5 % Flexural Modulus 2620 MPa Flexural Strength 125 MPa Impact Nominal Value Unit Notched Izod Impact 53 J/m Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz	it Pa Pa Pa Pi it it it it	Test Method ASTM D638 ASTM D638 ASTM D638 ASTM D790 ASTM D790 Test Method ASTM D256
Tensile Modulus 2690 MPa Tensile Strength 88.9 MPa Tensile Elongation (Yield) 6.5 % Flexural Modulus 2620 MPa Flexural Strength 125 MPa Impact Nominal Value Unit Notched Izod Impact 53 J/m Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz	Pa Pa Pa Pit It It	ASTM D638 ASTM D638 ASTM D638 ASTM D790 ASTM D790 Test Method ASTM D256
Tensile Strength 88.9 MPa Tensile Elongation (Yield) 6.5 % Flexural Modulus 2620 MPa Impact Nominal Value Unit Notched Izod Impact 53 J/m Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz Tensile Elongation (Yield) 6.5 % MPa MPa MPa MPa MPa MPa MPa MPa MPa MP	Pa Pa Pa it n	ASTM D638 ASTM D638 ASTM D790 ASTM D790 Test Method ASTM D256
Tensile Elongation (Yield) Flexural Modulus Flexural Strength 125 MPa Impact Nominal Value Unit Notched Izod Impact Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) Electrical Nominal Value Unit Volume Resistivity 1.7E+15 Dielectric Strength 15 kV/i Dielectric Constant 60 Hz 1 kHz 3.50 1 MHz 3.54	Pa Pa iit n	ASTM D638 ASTM D790 ASTM D790 Test Method ASTM D256
Flexural Modulus Flexural Strength 125 MPa Impact Nominal Value Unit Notched Izod Impact Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) Electrical Nominal Value Unit Volume Resistivity 1.7E+15 Ohn Dielectric Strength 15 kV/i Dielectric Constant 60 Hz 1 kHz 3.50 1 MHz 3.54	Pa Pa iit n	ASTM D790 ASTM D790 Test Method ASTM D256
Flexural Strength 125 MPa Impact Nominal Value Unit Notched Izod Impact 53 J/m Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54	Pa	ASTM D790 Test Method ASTM D256
Impact Nominal Value Unit Notched Izod Impact 53 J/m Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54	it n iit	Test Method ASTM D256
Notched Izod Impact 53 J/m Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54	n it	ASTM D256
Thermal Nominal Value Unit Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54	it	
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded) 200 °C CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/i Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54		Test Method
MPa, Unannealed, Injection Molded) 200 CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/i Dielectric Constant 60 Hz 1 kHz 3.50 1 MHz 3.54		
CLTE - Flow 5.2E-5 cm/ Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/i Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54		ASTM D648
Electrical Nominal Value Unit Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54	, - , -	ASTM D696
Volume Resistivity 1.7E+15 ohn Dielectric Strength 15 kV/I Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54	iit	Test Method
Dielectric Strength 15 kV/n Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54		ASTM D257
Dielectric Constant 60 Hz 3.51 1 kHz 3.50 1 MHz 3.54		ASTM D149
60 Hz 3.51 1 kHz 3.50 1 MHz 3.54		ASTM D150
1 kHz 3.50 1 MHz 3.54		
1 MHz 3.54		
		ASTM D150
60 Hz 1.7E-3		
1 kHz 2.2E-3		
1 MHz 5.6E-3		
Flammability Nominal Value Unit	iit .	Test Method
Flame Rating ¹ (1.50 mm) V-0		UL 94
Injection Nominal Value Unit	it	
Drying Temperature 177 °C		
Drying Time 2.5 hr		
Processing (Melt) Temp 343 to 385 °C		
Mold Temperature 149 to 163 °C		
Injection Rate Fast		
Screw Compression Ratio 2.2:1.0		
Extrusion Nominal Value Unit	iit	
Drying Temperature 177 °C		
Drying Time 2.5 hr		
Cylinder Zone 1 Temp. 335 to 391 °C		
Cylinder Zone 2 Temp. 335 to 391 °C		
Cylinder Zone 3 Temp. 335 to 391 °C		
Cylinder Zone 4 Temp. 335 to 391 °C		
Cylinder Zone 5 Temp. 335 to 391 °C		

Adapter Temperature	327 to 371	°C		
Melt Temperature	343 to 391	°C		
Die Temperature	327 to 371	°C		
NOTE				
	These flammability ratings are not			
	intended to reflect hazards			
	presented by these or any other			
	materials under actual fire			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

conditions.

Tel: +86 21 5895 8519 Phone: +86 13424755533 Email: sales@su-jiao.com

1.

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

