Zhongfa PBT G-10V

Polybutylene Terephthalate

Yuyao Zhongfa Engineering Plastics Co. Ltd.

Message:

Zhongfa PBT G-10V is a polybutene terephthalate (PBT) material, which contains a 10% glass fiber reinforced material. This product is available in the Asia-Pacific region and is processed by injection molding.

The main features of Zhongfa PBT G-10V are:

flame retardant/rated flame

Flame Retardant

insulation

Creep resistance

Good dimensional stability

Typical application areas include:

Electrical/electronic applications

electrical appliances

Automotive Industry

General Information					
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight				
Additive	Flame retardancy				
Features	Good dimensional stability				
	Insulation				
	Impact resistance, good				
	Good creep resistance				
	Good liquidity				
	Thermal stability, good				
	Halogen-free				
	Flame retardancy				
Uses	Electrical/Electronic Applications				
	Electrical appliances				
	Application in Automobile Field				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.40	g/cm³	ASTM D792		
Molding Shrinkage - Flow	0.40 - 0.80	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength	100	MPa	ASTM D638		
Tensile Elongation (Break)	4.0	%	ASTM D638		
Flexural Modulus	5000	MPa	ASTM D790		
Flexural Strength	150	MPa	ASTM D790		
Thermal	Nominal Value	Unit	Test Method		

Deflection Temperature Under Load (1.8			
MPa, Unannealed)	205	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information			
Notched Izod Impact, ASTM D256: 6 kJ/m²	2		
Injection	Nominal Value	Unit	
Drying Temperature	115 - 120	°C	
Drying Time	6.0 - 8.0	hr	
Processing (Melt) Temp	230 - 265	°C	
Mold Temperature	60.0 - 100	°C	
Injection Pressure	70.0 - 100	MPa	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

