

LNP™ THERMOCOMP™ LX97024 compound

Polyetheretherketone
SABIC Innovative Plastics Europe

Message:

LNP LUBRICOMP LX97024 is a compound based on Polyetheretherketone containing Glass Fiber, PTFE. Added features include: Internally Lubricated, Easy Molding.

Also known as: LNP* THERMOCOMP* Compound PDX-L-97024

Product reorder name: LX97024

General Information			
UL YellowCard	E45329-101343835		
Filler / Reinforcement	Glass Fiber		
Additive	PTFE Lubricant		
Features	Good Moldability		
	Lubricated		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6900	MPa	ISO 527-2/1
Tensile Stress (Break)	114	MPa	ISO 527-2/5
Tensile Strain (Break)	2.3	%	ISO 527-2/5
Flexural Modulus ¹	6000	MPa	ISO 178
Flexural Stress	177	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ² (23°C)	5.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ³ (23°C)	30	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁴ (1.8 MPa, Unannealed, 64.0 mm Span)	280	°C	ISO 75-2/Af
CLTE			ISO 11359-2
Flow : 23 to 60°C	2.7E-5	cm/cm/°C	
Transverse : 23 to 60°C	5.0E-5	cm/cm/°C	
Injection	Nominal Value	Unit	
Drying Temperature	121 to 149	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.10	%	
Rear Temperature	349 to 360	°C	
Middle Temperature	366 to 377	°C	

Front Temperature	382 to 393	°C
Processing (Melt) Temp	382 to 388	°C
Mold Temperature	138 to 166	°C
Back Pressure	0.344 to 0.689	MPa
Screw Speed	60 to 100	rpm

NOTE		
1.	2.0 mm/min	
2.	80*10*4	
3.	80*10*4	
4.	80*10*4 mm	

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