# Moplen EP1006

### Polypropylene Impact Copolymer LyondellBasell Industries

#### Message:

Moplen EP1006 is a heterophasic copolymer, suitable for injection moulding, with an additivation for a long term heat resistance.

It exhibits a high impact also at low temperature, combined with high stiffness and low stress withening.

Moplen EP1006 can be used in injection moulding for applications requiring a good resistance to temperature degradation, in particular for battery cases and automotive components.

Moplen EP1006 is suitable for food contact. It is not intended for medical and pharmacuetical applications.

General Information				
Additive	Heat Stabilizer			
Features	Food Contact Acceptable			
	Good Heat Aging Resistance			
	Good Impact Resistance			
	Good Stiffness			
	Heat Stabilized			
	Impact Copolymer			
	Low Temperature Impact Resistanc	re		
	Low Warpage			
	Medium Flow			
Uses	Automotive Applications			
	Battery Cases			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16				
kg)	2.0	g/10 min	ISO 1133	
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	2.70	cm³/10min	ISO 1133	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	1500	MPa	ISO 527-2	
Tensile Stress (Yield)	27.0	MPa	ISO 527-2	
Tensile Strain			ISO 527-2	
Yield	6.1	%	130 327 2	
Break	21	%		
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength	TOTHING VAIGO	J.i.i.	ISO 179/1eA	
-20°C	5.7	kJ/m²	150 175/164	
-20 C	J.1	N/III		

23°C	24	kJ/m²		
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (0.45 MPa,				
Unannealed)	88.0	°C	ISO 75-2/B	
Vicat Softening Temperature				
	149	°C	ISO 306/A50	
	76.0	°C	ISO 306/B50	

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