

Durethan® BKV 15 G H2.0 900051

Polyamide 6

LANXESS GmbH

Message:

PA 6-Copolymer, 15 % glass fibers, injection molding, heat-aging stabilized, improved surface finish, weather stabilized

General Information				
Filler / Reinforcement	Glass Fiber,15% Filler by Weight			
Additive	Heat Stabilizer			
Features	Copolymer			
	Good Surface Finish			
	Good Weather Resistance			
	Heat Stabilized			
Processing Method	Injection Molding			
Multi-Point Data	Shear Modulus vs. Temperature (ISO 11403-1)			
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.24	--	g/cm ³	ISO 1183
Apparent Density	0.70	--	g/cm ³	ISO 60
Molding Shrinkage				ISO 2577
Across Flow : 280°C, 3.00 mm ¹	0.67	--	%	
Across Flow : 120°C, 4 hr, 3.00 mm ²	0.21	--	%	
Flow : 280°C, 3.00 mm ³	0.34	--	%	
Flow : 120°C, 4 hr, 3.00 mm ⁴	0.10	--	%	
Water Absorption				ISO 62
Saturation, 23°C	7.8	--	%	
Equilibrium, 23°C, 50% RH	2.6	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	190	95.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus				
23°C	6310	3880	MPa	ASTM D638
23°C	6300	4000	MPa	ISO 527-2/1
Tensile Strength				
Break, 23°C	117	67.6	MPa	ASTM D638
Break, 23°C	120	70.0	MPa	ISO 527-2/5
Tensile Elongation (Break, 23°C)	3.0	11	%	ASTM D638, ISO 527-2/5

Flexural Modulus				
23°C	5700	3500	MPa	ASTM D790
23°C ⁵	5700	3500	MPa	ISO 178/A
Flexural Strength				
23°C	185	125	MPa	ASTM D790
3.5% Strain,23°C	--	100	MPa	ISO 178/A
23°C ⁶	185	125	MPa	ISO 178/A
Flexural Strain at Flexural Strength ⁷ (23°C)	4.0	7.0	%	ISO 178/A
Burning Behavior ⁸	passed	--		ISO 3795
ISO Shortname	PA 6/66, GHR, 14-060, GF15	--		ISO 1874
Residual Moisture Content	0.030 to 0.12		%	Karl Fisher
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-40°C	< 10	< 10	kJ/m ²	
-30°C	< 10	< 10	kJ/m ²	
23°C	< 10	< 10	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	35	35	kJ/m ²	
23°C	40	40	kJ/m ²	
Notched Izod Impact Strength				ISO 180/1A
-40°C	< 10	< 10	kJ/m ²	
-30°C	< 10	< 10	kJ/m ²	
Unnotched Izod Impact Strength				ISO 180/1U
-30°C	20	25	kJ/m ²	
23°C	25	35	kJ/m ²	
Multi-Axial Instrumented Impact Energy				ISO 6603-2
-30°C	1.50	--	J	
23°C	2.00	--	J	
Multi-Axial Instrumented Impact Peak Force				ISO 6603-2
-30°C	505	--	N	
23°C	560	--	N	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	210	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	180	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	55.0	--	°C	ISO 75-2/C

Vicat Softening Temperature	200	--	°C	ISO 306/B50, ISO 306/B120
Melting Temperature ⁹	218	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C	3.0E-5	--	cm/cm/°C	
Transverse : 23 to 55°C	8.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+15	1.0E+13	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+13	1.0E+11	ohms·cm	IEC 60093
Electric Strength (23°C, 1.00 mm)	30	30	kV/mm	IEC 60243-1
Relative Permittivity				IEC 60250
23°C, 100 Hz	4.10	10.0		
23°C, 1 MHz	3.70	4.30		
Dissipation Factor				IEC 60250
23°C, 100 Hz	8.0E-3	0.22		
23°C, 1 MHz	0.018	0.070		
Comparative Tracking Index (Solution A)	375	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.60 mm	HB	--		
3.20 mm	HB	--		
Glow Wire Flammability Index (2.00 mm)	650	--	°C	IEC 60695-2-12
Oxygen Index ¹⁰	23	--	%	ISO 4589-2
Injection	Dry	Unit	Test Method	
Drying Temperature - Dry Air Dryer	80.0		°C	
Drying Time - Dry Air Dryer	2.0 to 6.0		hr	
Processing (Melt) Temp	260 to 290		°C	
Mold Temperature	80.0 to 100		°C	
NOTE				
1.	150x105x3mm, 80°C MT, 500 bar			
2.	150x105x3mm			
3.	150x105x3mm, 80°C MT, 500 bar			
4.	150x105x3mm			
5.	2.0 mm/min			
6.	2.0 mm/min			
7.	2 mm/min			
8.	US-FMVSS302			
9.	10°C/min			

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