

RTP 300 MG 20 TFE 10

Polycarbonate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber with embossing, 20% filler by weight		
Additive	PTFE lubricant (10%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4480	MPa	ASTM D638
Tensile Strength	60.3	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	107	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1200	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	141	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-1		UL 94
Additional Information			

Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 6mil/in.

Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.020	%
Suggested Max Regrind	20	%
Rear Temperature	288 - 343	°C
Middle Temperature	288 - 343	°C
Front Temperature	288 - 343	°C
Mold Temperature	65.6 - 121	°C
Injection Pressure	103 - 138	MPa

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Recommended distributors for this material

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