# HANWHA CLBB-8923BK

### Low Density Polyethylene

#### Hanwha Chemical

#### Message:

HANWHA Wire & Cable Compound CLBB-8923BK is a black colored low density, crosslinkable polyethylene compound with 0.5% carbon black designed for outdoor cable insulation up to 33kV. It has a good processability and scorch stability.

General Information					
Additive	Carbon black (5000 ppm)				
Features	Low density				
	Workability, good				
	Crosslinkable				
	Good electrical performance				
	Good weather resistance				
	Thermal stability, good				
Uses	Wire and cable applications				
	Insulating material				
	Outdoor application				
Agency Ratings	ICEA S-66-524				
	KSC 3327				
	NEMA WC-7				
Appearance	Black				
Forms	Particle				
Processing Method	Extrusion				
Physical	Nominal Value	Unit	Test Method		
Density	0.923	g/cm³	ASTM D1505		
Environmental Stress-Cracking Resistance					
(10% Igepal)	> 2000	hr	ASTM D1693		
Degree of Crosslinking	82	%	ASTM D2765A		
Tensile strength retention rate <sup>1</sup>	> 90	%	ASTM G26		
Elongation retention rate <sup>2</sup>	> 90	%	ASTM G26		
Thermoset	100	%	IEC 60811-2-1		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength	19.6	МРа	ASTM D638		
Tensile Elongation (Break)	550	%	ASTM D638		
Aging	Nominal Value	Unit	Test Method		
Change in Tensile Strength in Air (136°C, 168 hr)	< -15	%	ASTM D573		

Change in Ultimate Elongation in Air			
(136°C, 168 hr)	< -15	%	ASTM D573
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°C	ASTM D746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.31		ASTM D150
Dissipation Factor (1 MHz)	4.0E-4		ASTM D150
Extrusion	Nominal Value	Unit	
Melt Temperature	115 - 125	°C	
Extrusion instructions			
Extradion motraotions			
Cure Temperature : 350~450°C			
Cure Temperature : 350~450°C	Method 1, 2000 hr,		
Cure Temperature : 350~450°C	Method 1, 2000 hr, Weather-o-meter		
Cure Temperature : 350~450°C  NOTE			

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#### Recommended distributors for this material

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