

Axiall PVC 6652

Flexible Polyvinyl Chloride

Axiall Corporation

Message:

General purpose clear molding and extrusion compound with good processing characteristics and good low temperature properties.

General Information	
Features	General Purpose
	Good Flexibility
	Good Processability
	Low Temperature Flexibility
Uses	General Purpose
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	66		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus - 100% Secant	5.17	MPa	ASTM D638
Tensile Strength	14.5	MPa	ASTM D638
Tensile Elongation (Yield)	400	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-40.0	°C	ASTM D746
Melting Temperature	171	°C	

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