

DynaPath™ 267NL

Polyethylene

Polymer Dynamix

Message:

Conductive PE

Features:

Conductive

Good Dimensional Stability

Excellent Processability

Applications:

Aerospace

Industrial

Electrical/Electronic Applications

General Information			
Features	Good dimensional stability		
	Conductivity		
	Workability, good		
Uses	Electrical/Electronic Applications		
	Industrial application		
	Aerospace applications		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.00	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0 - 8.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	11.0	MPa	ASTM D638
Tensile Elongation (Break)	> 20	%	ASTM D638
Flexural Modulus	248	MPa	ASTM D790
Flexural Strength	8.27	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	210	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+6	ohms	ASTM D257
Volume Resistivity	< 1.0E+6	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	48.9 - 60.0	°C	
Drying Time	2.0	hr	

Rear Temperature	177 - 191	°C
Middle Temperature	182 - 196	°C
Front Temperature	188 - 202	°C
Nozzle Temperature	193 - 210	°C
Processing (Melt) Temp	193 - 210	°C
Mold Temperature	26.7 - 48.9	°C
Injection Pressure	34.5 - 55.2	MPa
Injection Rate	Moderate	
Back Pressure	0.345 - 0.689	MPa
Screw Speed	40 - 70	rpm
Clamp Tonnage	2.8 - 5.5	kN/cm ²
Extrusion	Nominal Value	Unit
Drying Temperature	48.9 - 60.0	°C
Drying Time	2.0	hr
Cylinder Zone 1 Temp.	177 - 191	°C
Cylinder Zone 3 Temp.	182 - 196	°C
Cylinder Zone 5 Temp.	188 - 202	°C
Melt Temperature	193 - 210	°C
Die Temperature	193 - 210	°C
Extrusion instructions		

Screw Speed: 25 to 100 RPM

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