

BESTNYL SI00VI01BM

Polyamide 6

Triesa Plastics

Message:

Polyamide 6 natural modified to impact, is highly resistant to impact, perfect for final pieces subdued to high impacts.

General Information			
Additive	Impact Modifier		
Features	High Impact Resistance		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm ³	ISO 1183
Molding Shrinkage	1.5	%	ISO 294-4
Water Absorption (23°C, 24 hr)	1.2	%	ISO 62
Humidity - Pellets	0.20	%	ISO 1110
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	76		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2800	MPa	ISO 527-2
Tensile Stress	65.0	MPa	ISO 527-2
Tensile Strain (Break)	80	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	60	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	185	°C	ISO 75-2/B
1.8 MPa, Unannealed	65.0	°C	ISO 75-2/A
Vicat Softening Temperature	> 200	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	225 to 240	°C	

Mold Temperature	50.0 to 60.0	°C
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