

Edgetek™ AS-10GF/000 FR V0 BLACK

Acrylonitrile Butadiene Styrene

PolyOne Corporation

Message:

Flame retardant

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Features	Flame retardancy		
Appearance	Black		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 - 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	58.0	MPa	ASTM D638
Flexural Modulus ²	4620	MPa	ASTM D790
Flexural Strength ³	85.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	45	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	95.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 85.0	°C	
Drying Time	2.0 - 3.0	hr	
Rear Temperature	200 - 240	°C	
Middle Temperature	200 - 240	°C	
Front Temperature	200 - 240	°C	
Mold Temperature	65.0 - 85.0	°C	
Injection instructions			
Injection Pressure: MED-HIGHHold Pressure: MED-HIGHScrew Speed: MODERATEBack Pressure: LOW			
NOTE			
1.	5.0 mm/min		
2.	1.3 mm/min		
3.	1.3 mm/min		

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Recommended distributors for this material

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