

RTP 2204 HF

Polyetheretherketone

RTP Company

Message:

Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.35	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	25	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10300	MPa	ASTM D638
Tensile Strength	165	MPa	ASTM D638
Tensile Elongation (Yield)	2.6	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	262	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	75	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	3.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	349 - 399	°C	
Mold Temperature	163 - 218	°C	
Injection Pressure	82.7 - 124	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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