InnoTuf® HP-1090A

Polyurethane Thermoset Elastomer, Polyester Based Innovative Polymers, Inc.

Message:

HP-1090A is a high performance 90 shore A polyester polyol based polyurethane formulated for hand-batch or meter mix processing methods. Excellent physical properties can be obtained with a post cure without the utilization of mercury, MOCA, or TDI.

General Information					
RoHS Compliance	RoHS Compliant	RoHS Compliant			
Appearance	Translucent				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity					
Hardener	1.13	g/cm³			
Cured	1.16	g/cm³			
Base Resin	1.20	g/cm³			
Molding Shrinkage - Flow	1.0 to 1.5	%	ASTM D2566		
Mechanical	Nominal Value	Unit	Test Method		
Taber Abrasion Resistance (1000 Cycles, 1000 g, H-18 Wheel)	15.0	mg	ASTM D4060		
Elastomers	Nominal Value	Unit	Test Method		
Tear Strength (Split)	20	kN/m	ASTM D470		
Thermoset	Nominal Value	Unit	Test Method		
Thermoset Components					
	Mix Ratio by Volume: 100				
Hardener	Mix Ratio by Weight: 100				
	Mix Ratio by Weight: 82				
Resin	Mix Ratio by Volume: 77				
Demold Time (66°C)	60 to 180	min			
Uncured Properties	Nominal Value	Unit	Test Method		
Viscosity					
43°C ¹	0.60	Pa·s			
43°C ²	0.85	Pa·s			
43°C ³	1.5	Pa·s			
Curing Time ⁴	1.8E+2	hr			
Gel Time	10 to 16	min			
	Nominal Value	Unit	Test Method		

Shore Hardness (Shore A)	85 to 95		ASTM D2240	
Tensile Strength	31.0	MPa	ASTM D638	
Tensile Elongation at Break	470	%	ASTM D638	
Tear Strength	66.5	kN/m	ASTM D624	
NOTE				
1.	Hardener			
2.	Mixed			
3.	Resin			
4.	16 hours at 150°F + 7 days at 77°F			

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