

INNOPOL® PP CS 2-3120 MO

Polypropylene Impact Copolymer

Inno-Comp Ltd.

Message:

INNOPOL CS 2-3120 MO is a 20 % talcum filled compound based on polypropylene block- copolymer. This grade is available in nature and custom coloured form.

Recommended application

INNOPOL® CS 2-3120 MO is developed for producing injection moulded automotive components.

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Features	Block Copolymer		
Uses	Application in Automobile Field		
Appearance	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PP - B TD 20		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1600	MPa	ISO 527-2/1
Tensile Stress (Yield)	20.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	3.5	%	ISO 527-2/50
Flexural Modulus ¹	1700	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	3.5	kJ/m ²	ISO 179/1eA
23°C	8.0	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	98.0	°C	ISO 75-2/B
1.8 MPa, not annealed	54.0	°C	ISO 75-2/A
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.070	%	
Rear Temperature	190 - 240	°C	

Middle Temperature	190 - 240	°C
Front Temperature	190 - 240	°C
Processing (Melt) Temp	210 - 250	°C
Mold Temperature	20.0 - 50.0	°C
Injection Rate	Moderate	

Injection instructions

Hold pressure: as low as possible - to avoid sink marks

NOTE

- 1.2.0 mm/min

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT