

# Shanghai Ofluorine PVDF J-2

Polyvinylidene Fluoride

Shanghai Ofluorine Chemical Technology Co., Ltd

Message:

Medium melt viscosity, more suitable for extrusion molding.

J-2 PVDF as raw materials, the finished products has excellent mechanical strength and flexibility. It can not be eroded by acid, alkali, strong oxidant, halogens. Good durability to aliphatic hydrocarbons, aromatic hydrocarbons, alcohol, aldehyde etc. In the work of hydrochloric acid, nitric acid, sulfuric acid, dilute alkali liquor, dense alkali liquor(40%) and 100deg.C, which keep stable.

Others, J-2 PVDF finished products has the properties of gamma-Ray resistant, UV resistant, and stability in wide temperature range.

Application: Be used in manufacturing PVDF tubes, PVDF pipes, PVDF rod etc.

| General Information                       |                             |                   |             |
|-------------------------------------------|-----------------------------|-------------------|-------------|
| Features                                  | Acid Resistant              |                   |             |
|                                           | Alcohol Resistant           |                   |             |
|                                           | Alkali Resistant            |                   |             |
|                                           | Good Flexibility            |                   |             |
|                                           | Good Thermal Stability      |                   |             |
|                                           | Good UV Resistance          |                   |             |
|                                           | High Strength               |                   |             |
|                                           | Hydrocarbon Resistant       |                   |             |
|                                           | Low to No Odor              |                   |             |
|                                           | Medium Viscosity            |                   |             |
|                                           | Oxidation Resistant         |                   |             |
|                                           | Radiation (Gamma) Resistant |                   |             |
| Uses                                      | Piping                      |                   |             |
|                                           | Rods                        |                   |             |
|                                           | Tubing                      |                   |             |
| Appearance                                | Translucent                 |                   |             |
| Forms                                     | Pellets                     |                   |             |
| Processing Method                         | Extrusion                   |                   |             |
| Physical                                  | Nominal Value               | Unit              | Test Method |
| Specific Gravity                          | 1.77 to 1.79                | g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/12.5 kg) | 10 to 25                    | g/10 min          | ASTM D1238  |
| Water Absorption (Equilibrium)            | < 0.050                     | %                 | ASTM D570   |
| Hardness                                  | Nominal Value               | Unit              | Test Method |
| Durometer Hardness (Shore D)              | 70 to 80                    |                   | ASTM D2240  |
| Mechanical                                | Nominal Value               | Unit              | Test Method |
| Tensile Strength <sup>1</sup>             |                             |                   | ASTM D638   |
| Yield, 23°C                               | > 40.0                      | MPa               |             |

| Break, 23°C                           | > 30.0        | MPa  |             |
|---------------------------------------|---------------|------|-------------|
| Tensile Elongation <sup>2</sup>       |               |      | ASTM D638   |
| Yield, 23°C                           | 5.0 to 10     | %    |             |
| Break, 23°C                           | > 50          | %    |             |
| Thermal                               | Nominal Value | Unit | Test Method |
| Peak Melting Temperature <sup>3</sup> | 165 to 171    | °C   | ASTM D3418  |
| Flammability                          | Nominal Value |      | Test Method |
| Flame Rating                          | V-0           |      | UL 94       |
| NOTE                                  |               |      |             |
| 1.                                    | 50 mm/min     |      |             |
| 2.                                    | 50 mm/min     |      |             |
| 3.                                    | 10°C/min      |      |             |

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