

RTP 2309 C

Polyurethane

RTP Company

Message:

Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 50% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.66	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.15	%	ASTM D955
Moisture Content	0.010	%	
Primary Additive	50	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15500	MPa	ASTM D638
Tensile Strength	207	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 3.0	%	ASTM D638
Flexural Modulus	16500	MPa	ASTM D790
Flexural Strength	303	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	140	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	690	J/m	ASTM D4812
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	132	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-40.0	°C	
Processing (Melt) Temp	238 - 260	°C	
Mold Temperature	93.3 - 121	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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