

Arnite® TV4 260 SN

Polybutylene Terephthalate

DSM Engineering Plastics

Message:

Arnite® TV4 260 SN is a Polybutylene Terephthalate (PBT) material filled with 30% glass fiber. It is available in Europe.

Important attributes of Arnite® TV4 260 SN are:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E47960-240136		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
Physical	Nominal Value	Unit	Test Method
Density	1.67	g/cm ³	ISO 1183
Water Absorption			ISO 62
Saturation, 23°C	0.60	%	
Equilibrium, 23°C, 50% RH	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11000	MPa	ISO 527-2
Tensile Stress (Break)	140	MPa	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	10	kJ/m ²	
23°C	10	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	50	kJ/m ²	
23°C	50	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	210	°C	ISO 75-2/A
Melting Temperature ¹	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	3.5E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Relative Permittivity			IEC 60250

100 Hz	3.40		
1 MHz	3.40		
Dissipation Factor			IEC 60250
100 Hz	1.0E-3		
1 MHz	0.015		
Comparative Tracking Index	275	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10, -20
1.60 mm	V-0		
0.750 mm	V-2		
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	3.0 to 12	hr	
Rear Temperature	230 to 240	°C	
Middle Temperature	235 to 250	°C	
Front Temperature	240 to 255	°C	
Nozzle Temperature	240 to 260	°C	
Processing (Melt) Temp	240 to 260	°C	
Mold Temperature	60.0 to 100	°C	
Injection Rate	Moderate-Fast		
Back Pressure	3.00 to 10.0	MPa	
Screw Compression Ratio	2.5:1.0		
NOTE			
1.	10°C/min		

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