

# Maxxam™ PD 20 TF Black

Polypropylene

PolyOne Corporation

## Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
UL YellowCard	E76261-101413122		
Filler / Reinforcement	Talc,23% Filler by Weight		
Features	Medium Flow		
Appearance	Black		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) <sup>1</sup> (230°C/2.16 kg)	17	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.1 to 1.2	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup> (Yield)	32.4	MPa	ASTM D638
Tensile Elongation <sup>3</sup> (Break)	44	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	27	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	122	°C	
1.8 MPa, Annealed, 3.18 mm	68.5	°C	
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, BK)	HB		UL 94
Injection	Nominal Value	Unit	
Mold Temperature	16.0 to 50.0	°C	
NOTE			
1.	Procedure A		
2.	Type I, 51 mm/min		
3.	Type I, 51 mm/min		

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Recommended distributors for this material

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