

Starflam PX07037

Polyamide 6
Eurostar Engineering Plastics

Message:

Starflam PX07037 is an Unfilled, Halogen Free and Red Phosphorous Free, Flame Retardant, Polyamide 6 Injection Molding Resin (IR laser marking grade)

General Information			
UL YellowCard	E340012-100755073		
Additive	Flame Retardant		
Features	Flame Retardant		
	Halogen Free		
	Laser Markable		
	Low (to None) Phosphorus Content		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm ³	ISO 1183
Molding Shrinkage - Flow (4.00 mm)	1.6 to 1.8	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	74.0	MPa	ISO 527-2/5
Tensile Strain (Break)	7.3	%	ISO 527-2/5
Flexural Modulus ¹	2800	MPa	ISO 178
Flexural Stress	95.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ² (23°C)	4.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ³ (23°C)	50	kJ/m ²	ISO 180/1U
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-2		UL 94
Glow Wire Flammability Index (1.60 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	240 to 250	°C	
Middle Temperature	250 to 260	°C	
Front Temperature	250 to 270	°C	
Processing (Melt) Temp	250 to 270	°C	
Mold Temperature	50.0 to 90.0	°C	
NOTE			

1.	2.0 mm/min
2.	80*10*4
3.	80*10*4

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Recommended distributors for this material

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