

RTP 128 HF

Polypropylene Homopolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Additive	heat stabilizer		
Features	High liquidity		
	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.030	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	90		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2550	MPa	ASTM D638
Tensile Strength	31.0	MPa	ASTM D638
Tensile Elongation (Break)	10	%	ASTM D638
Flexural Modulus	2620	MPa	ASTM D790
Flexural Strength	48.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	121	°C	ASTM D648
1.8 MPa, not annealed	76.7	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method

Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Additional Information			
Mold Shrinkage, ASTM D-955, 0.25in.: 20mil/in.			
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Suggested Max Regrind	20	%	
Rear Temperature	232 - 274	°C	
Middle Temperature	232 - 274	°C	
Front Temperature	232 - 274	°C	
Mold Temperature	32.2 - 65.6	°C	
Injection Pressure	68.9 - 138	MPa	

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Recommended distributors for this material

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