

Starex LX-9140

Acrylonitrile Styrene Acrylate
LOTTE ADVANCED MATERIALS CO., LTD.

Message:

Starex LX-9140 is an acrylonitrile-styrene-acrylate (ASA) product. It is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Starex LX-9140 applications include electrical/electronic applications and electrical appliances. The main characteristics are: good weather resistance.

General Information			
Features	Good weather resistance		
Uses	Electrical/Electronic Applications		
	Electrical appliances		
Physical	Nominal Value	Unit	Test Method
Specific Gravity (Natural)	1.06	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	3.0	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow: 3.20mm	0.44 - 0.53	%	ASTM D955
Transverse flow: 3.20mm	0.46 - 0.57	%	ASTM D955
Lateral flow: 3.20mm	0.46 - 0.57	%	ISO 2577
Traffic: 3.20mm	0.44 - 0.53	%	ISO 2577
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
Class r	96		ASTM D785
R scale	96		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	1900	MPa	ASTM D638
--	2000	MPa	ISO 527-2/50
Tensile Strength			
Yield ²	42.0	MPa	ASTM D638
Yield	45.0	MPa	ISO 527-2/50
Fracture ³	44.0	MPa	ASTM D638
Fracture	34.0	MPa	ISO 527-2/50
Tensile Elongation			
Fracture ⁴	110	%	ASTM D638
Fracture	18	%	ISO 527-2/50
Flexural Modulus			
-- ⁵	1900	MPa	ASTM D790
-- ⁶	2000	MPa	ISO 178

Flexural Strength			
-- 7	57.0	MPa	ASTM D790
-- 8	66.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁹ (23°C)	9.0	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.18 mm	98	J/m	ASTM D256
23°C, 6.35 mm	59	J/m	ASTM D256
23°C ¹⁰	6.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, unannealed, 6.40mm	96.0	°C	ASTM D648
0.45 MPa, unannealed, 4.00mm	91.0	°C	ISO 75-2/B
1.8 MPa, unannealed, 6.40mm	84.0	°C	ASTM D648
1.8 MPa, not annealed, 4.00mm	77.0	°C	ISO 75-2/A
Vicat Softening Temperature	95.0	°C	ISO 306/B50
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	5.0 mm/min		
5.	2.8 mm/min		
6.	2.0 mm/min		
7.	2.8 mm/min		
8.	2.0 mm/min		
9.	Thickness: 4mm		
10.	Thickness: 4mm		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

