

Escorene™ Ultra LD 705.MJ Molding

Ethylene Vinyl Acetate Copolymer Resin

ExxonMobil Chemical

Message:

Escorene Ultra LD 705.MJ is a decimal melt index copolymer containing 12.8% vinyl acetate, suitable for blow molding articles, extruded profiles and composite pelletizing.

General Information			
Additive	heat stabilizer		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.40	g/10 min	ASTM D1238
Vinyl Acetate Content	12.8	wt%	ExxonMobil Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A, 15 seconds	77		ASTM D2240
Shaw D, 15 seconds	39		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	6.31	MPa	ASTM D638
Fracture	15.5	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	180	%	ASTM D638
Fracture	> 800	%	ASTM D638
Flexural Modulus - 1% Secant	87.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Instrumented Dart Impact			ASTM D3763
-40°C	32.5	J	ASTM D3763
23°C	19.0	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	77.0	°C	ASTM D1525
Legal statement			

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