

RTP 299 X 63548

Polyamide 66

RTP Company

Message:

Unreinforced - Flame Retardant - Halogen Free - UL94 V-0

General Information			
UL YellowCard	E84658-251403		
Features	Halogen-free		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.4 - 1.8	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.95	%	ASTM D570
Moisture Content	0.20	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4140	MPa	ASTM D638
Tensile Strength	75.8	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	3790	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	960	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	188	°C	ASTM D648
1.8 MPa, not annealed	71.1	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	

Dew Point	-17.8	°C
Processing (Melt) Temp	243 - 277	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	68.9 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

