LUVOCOM® 1301-0793

Polyphenylene Sulfide

Lehmann & Voss & Co.

Message:

LUVOCOM®1301-0793 is a linear polyphenylene sulfide material, and the filler is glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.
LUVOCOM®The main features of 1301-0793 are:
flame retardant/rated flame
Flame Retardant
High stiffness
high strength
anti-warping
Typical application areas include:
engineering/industrial accessories
textile/fiber
Automotive Industry
business/office supplies
medical/health care

General Information	
Filler / Reinforcement	Glass fiber reinforced material
Features	Good dimensional stability Low warpage Rigidity, high High strength Good creep resistance Good chemical resistance Heat resistance, high Flame retardancy
Uses	Gear Textile applications Engineering accessories Application in Automobile Field Business equipment Medical/nursing supplies
Appearance	Natural color

Physical	Nominal Value	Unit	Test Method
Density	1.67	g/cm³	ISO 1183
Molding Shrinkage	0.30 - 0.60	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.20	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13000	MPa	ISO 527-2

Tensile Stress (Break)	150	MPa	ISO 527-2
Tensile Strain (Yield)	1.5	%	ISO 527-2
Flexural Modulus	11000	MPa	ISO 178
Flexural Stress	215	MPa	ISO 178
Flexural Strain at Flexural Strength	2.0	%	ISO 178
Maximum operating temperature-Short Term	240	°C	
Insulation Resistance	> 1.0E+12	ohms	IEC 60167
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength (23°C)	9.0	kJ/m^2	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	23	kJ/m^2	ISO 179/1fU
Thermal	**Nominal Value**	**Unit**	**Test Method**
Heat Deflection Temperature (1.8 MPa, Unannealed)	265	°C	ISO 75-2/A
Continuous Use Temperature	220	°C	UL 746B
CLTE - Flow	2.5E-5	cm/cm/°C	DIN 53752
Thermal Conductivity	0.40	W/m/K	DIN 52612
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating [1]	V-0		UL 94
Injection	**Nominal Value**	**Unit**	
Drying Temperature			
B	50.0 - 90.0	°C	
Hot air dryer, A	100 - 140	°C	
Drying Time			
B	> 4.0	hr	
Hot air dryer, A	2.0 - 4.0	hr	
Rear Temperature	300 - 320	°C	
Middle Temperature	310 - 330	°C	
Front Temperature	320 - 340	°C	
Nozzle Temperature	320 - 340	°C	
Processing (Melt) Temp	330	°C	
Mold Temperature	150 - 180	°C	
Injection instructions			

General
In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.
Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.
Lengthy dwell times for the melts in the cylinder should be avoided.
Lower the temperatures during interruptions!
Predrying (optional)
It is advisable to predry the granulate with a suitable dryer immediately before processing.
The granulate may absorb moisture from the air.
Delivery Form & Storage
Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.
Preferably storage should be effected in dry and normally temperatured rooms
Additional Information
The material does not necessarily have to be predried; when originally sealed containers are used, this process may normally be omitted. Processing temperatures above 360°C may very rapidly cause thermal damage and should therefore be avoided.
Post-crystallization may lead to warpage at elevated operating temperatures. This can be counteracted by suitable heat treatment.
The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.
High-temperature polymers place increased demands on the tool steels employed.
Please contact us for further information.

NOTE	
1.	Not recognized by UL.

Recommended distributors for this material

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