

RTP 3499-4 X 91192 A

Liquid Crystal Polymer

RTP Company

Message:

High Heat Encapsulation Grade

General Information			
Features	Heat resistance, high		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13100	MPa	ASTM D638
Tensile Strength	100	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	12400	MPa	ASTM D790
Flexural Strength	159	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	190	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	> 300	°C	ASTM D648
1.8 MPa, not annealed	293	°C	ASTM D648
Electrical	Nominal Value		Test Method
Dielectric Constant (1 MHz)	3.60		ASTM D150
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	8.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	363 - 399	°C	
Mold Temperature	65.6 - 93.3	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			

The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.

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Recommended distributors for this material

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