

Latene® 7H2W T-V0E

Polypropylene Homopolymer

LATI S.p.A.

Message:

Compound based on Polypropylene homopolymer (PPh).

Heat and metal stabilised. Mineral filler. UL94 V-0 classified, with halogens, PBB/PBDE free. Product UL certified.

General Information	
UL YellowCard	E54080-244069
Filler / Reinforcement	Mineral
Additive	Heat Stabilizer
	Metal Deactivator
Features	Flame Retardant
	Halogenated
	Heat Stabilized
	Homopolymer

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.70 to 0.90	%	
Flow : 2.00 mm	0.75 to 0.95	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-2/1
23°C	3500	MPa	
60°C	1450	MPa	
90°C	1000	MPa	
Tensile Stress			ISO 527-2/5
Yield, 23°C	25.0	MPa	
Yield, 60°C	17.0	MPa	
Yield, 90°C	12.0	MPa	
Break, 23°C	25.0	MPa	
Break, 60°C	15.0	MPa	
Break, 90°C	10.0	MPa	
Tensile Strain			ISO 527-2/5
Yield, 23°C	2.3	%	
Yield, 60°C	6.0	%	
Yield, 90°C	7.0	%	
Break, 23°C	3.7	%	

Break, 60°C	6.0	%	
Break, 90°C	10	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	2.3	kJ/m ²	
23°C	2.5	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-20°C	6.5	kJ/m ²	
23°C	20	kJ/m ²	
Notched Izod Impact (23°C, 3.20 mm)	25	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	115	°C	ISO 75-2/B
1.8 MPa, Unannealed	65.0	°C	ISO 75-2/A
Continuous Use Temperature ²	105	°C	
Vicat Softening Temperature	70.0	°C	ISO 306/B50
CLTE - Flow (30 to 100°C)	4.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index ³ (Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.750 mm	V-0		
1.50 mm	V-0		
3.00 mm	5VB		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	960	°C	
2.00 mm	960	°C	
Oxygen Index	27	%	ASTM D2863
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	180 to 220	°C	
Mold Temperature	20.0 to 40.0	°C	
Injection Rate	Moderate		
NOTE			
1.	at 60 Mpa of cavity pressure		
2.	20,000 hr		
3.	Without Surfactant		

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