ISOTHANE® 3055A

Thermoplastic Polyurethane Elastomer (Polyether)

Great Eastern Resins Industrial Co Ltd (GRECO)

Message:

ISOTHANE 3055A product is plasticizer-free soft polyether based thermoplastic polyurethane. It exhibits excellent hydrolytic resistance, easy flow, and low temperature performance properties. This product can be injection molded, blow molded, and extruded.

Suggested Applications:

Seals, Gaskets, Sheets, Film, Tube, Cable, Shoe Sole, Sporting Equipments and Mechanical Goods.

General Information				
Features	Good liquidity			
	Hydrolysis resistance			
	Thermal stability, good			
	F-1			
Uses	Films Cable abouth			
	Cable sheath			
	Washer			
	Pipe fittings			
	Machine/mechanical parts			
	Seals			
	Sheet			
	Sporting goods			
	Footwear			
Processing Method	Blow molding			
	Extrusion			
	Injection molding			
Hardness	Nominal Value		Test Method	
Durometer Hardness (Shore A)	55		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	631	MPa	ASTM D412	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
50% strain	1.10	MPa	ASTM D412	
100% strain	1.40	MPa	ASTM D412	
300% strain	2.30	MPa	ASTM D412	
Tensile Strength (Yield)	21.0	MPa	ASTM D412	
Tensile Elongation (Break)	960	%	ASTM D412	
Tear Strength ¹	47.0	kN/m	ASTM D624	
Injection	Nominal Value			

Screw L/D Ratio	25.0:1.0		
Screw Compression Ratio	3.0:1.0		
Injection instructions			
Feed Section: 205°CTransition Section: 210°CMetering Section 1: 210°CMetering Section 2: 210°CDie: 205°C			
NOTE			
1.	C mould		

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