## Manner Flexible PVC X4185

## Flexible Polyvinyl Chloride

Manner Plastics, L.P.

## Message:

Economy grade profile and tubing extrusion where a smooth matte surface is desired. X4185 is not recommended for injection molding applications.

General Information			
Uses	Profiles		
	Tubing		
Processing Method	Extrusion		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45 to 1.49	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	85		
Shore A, 15 sec	81		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
0.762 mm	12.4	MPa	
100% Strain,0.762 mm	8.96	MPa	
Tensile Elongation (Break, 0.762 mm)	270	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-25.0	°C	ASTM D746

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## Recommended distributors for this material

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