ESTACARB 0820 GF V0-5V

Polycarbonate

Cossa Polimeri S.r.l.

Message:

ESTACARB 0820 GF V0-5V is a Polycarbonate (PC) product filled with 10% glass fiber. It is available in Europe. Applications of ESTACARB 0820 GF V0-5V include electrical/electronic applications and engineering/industrial parts.

Characteristics include:

Flame Rated Flame Retardant

Good Dimensional Stability

Good Processability

Good UV Resistance

| General Information | | | |
|--|------------------------------------|----------|-------------------------|
| Filler / Reinforcement | Glass Fiber,10% Filler by Weight | | |
| Features | Bromine Free | | |
| | Flame Retardant | | |
| | Good Dimensional Stability | | |
| | Good Flow | | |
| | Good Processability | | |
| | Good UV Resistance | | |
| | High Stiffness | | |
| | | | |
| Uses | Electrical/Electronic Applications | | |
| | Engineering Parts | | |
| | | | |
| Forms | Pellets | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.28 | g/cm³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (300°C/1.2 kg) | 8.0 | g/10 min | ASTM D1238 |
| Molding Shrinkage - Flow | 0.30 to 0.50 | % | ASTM D955 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (Break) | 65.0 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 4.0 | % | ASTM D638 |
| Flexural Modulus | 3500 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | | | ASTM D256 |
| 0°C | 100 | J/m | |
| 23°C | 110 | J/m | |
| Thermal | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | | | |
| | 150 | °C | ASTM D1525 ¹ |

| | 147 | °C | ASTM D1525 ² | |
|--|-----------------------------------|------|-------------------------|--|
| Ball Indentation Temperature | 135 | °C | IEC 60335-1 | |
| Flammability | Nominal Value | Unit | Test Method | |
| Flame Rating | | | UL 94 | |
| 1.60 mm | V-0 | | | |
| 3.20 mm | V-0 | | | |
| Glow Wire Ignition Temperature (2.00 mm) | 960 | °C | IEC 60695-2-13 | |
| NOTE | | | | |
| 1. | Rate A (50°C/h), Loading 1 (10 N) | | | |
| 2. | Rate A (50°C/h), Loading 2 (50 N) | | | |

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