

Sumiliteresin® PR-51649 BI

Phenolic
SBHPP

Message:

SUMILITERESIN® PR-51649 BI is a straight novolak phenolic resin. It is generally apply for foundry.

Characteristics

SUMILITERESIN® PR-51649 BI is a flake phenolic resin with good properties in foundry manufacture. It is designed in High molecule number in order to get good anti-peel back of RCS. It is preferable add hexamine about 15%/resin when applied in resin coated sand (RCS).

General Information		
Appearance	White	
	Yellow	
Forms	flake	
Physical	Nominal Value	Unit
Flow Length (125°C)	3.50 - 7.50	cm
Thermal	Nominal Value	Unit
Melting Temperature	65.0 - 85.0	°C
Uncured Properties	Nominal Value	Unit
Gel Time (150°C)	0.70 - 1.2	min

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Recommended distributors for this material


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