

ALTECH® PA6 B 1000/270

Polyamide 6
ALBIS PLASTIC GmbH

Message:

ALTECH® PA6 B 1000/270 is a Polyamide 6 (Nylon 6) product. It is available in Asia Pacific, Europe, or North America.
Characteristics include:
REACH Compliant
RoHS Compliant
Good Mold Release

General Information			
Features	Good Flow		
	Good Mold Release		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.13	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3200	MPa	ISO 527-2
Tensile Stress (Break)	45.0	MPa	ISO 527-2
Tensile Strain (Break)	15	%	ISO 527-2
Flexural Modulus	2700	MPa	ISO 178
Flexural Stress	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	5.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	65.0	°C	ISO 75-2/A
Vicat Softening Temperature	200	°C	ISO 306/B50
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 12	hr	
Suggested Max Moisture	0.15	%	
Processing (Melt) Temp	250 to 270	°C	
Mold Temperature	40.0 to 80.0	°C	

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Recommended distributors for this material

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