Hanwha Total PP BI830

High Crystallinity Polypropylene
HANWHA TOTAL PETROCHEMICALS Co., Ltd.

Message:

BI830 is a highly isotactic block copolymer with high flowability, high strength, and high crystallinity compared to general PP, and is an RTPO (Reactor made Thermoplastic Polymer Olefin) with a high content of ethylene-propylene rubber. It shows an excellent balance of impact resistance (room temperature Izod NB) and strength due to high crystalline technology and the most appropriate rubber design. BI830 has high flowability due to its high melt index, making the product useful in automobile bumpers and the corresponding compound material for large scale parts.

General Information				
Features	Block Copolymer			
	Ultra-high impact resistance			
	High strength			
	m-benzene dimethyl			
	Crystallization			
	High liquidity			
	Low temperature impact resistance			
	Heat resistance, high			
Uses	Electrical appliances			
	Household goods			
	Car anti-collision bar			
	Car interior parts			
	Car interior equipment			
	Car dashboard			
	Food container			
	Outdoor application			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.910	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	40	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	40		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	18.6	MPa	ASTM D638	
Tensile Elongation (Break)	75	%	ASTM D638	
Flexural Modulus	834	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	

Notched Izod Impact			ASTM D256	
-20°C	98	J/m	ASTM D256	
23°C	590	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (0.45				
MPa, Unannealed)	98.0	°C	ASTM D648	
Optical	Nominal Value		Test Method	
Gloss	60		ASTM D2457	
Additional Information				
Dupont Impact Strength, SAMSUNG TOTAL, -20°C: 500 kg/cm				
Injection	Nominal Value	Unit		
Rear Temperature	160 - 200	°C		
Middle Temperature	200 - 240	°C		
Front Temperature	220 - 260	°C		
Mold Temperature	30.0 - 50.0	°C		
Injection Pressure	98.1 - 245	MPa		
Holding Pressure	78.5 - 226	MPa		
Injection instructions				

Cooling Time: 25 to 40 sec

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