# CERTENE™ PBM-50

## Polypropylene Impact Copolymer

#### Muehlstein

#### Message:

PBM-50 is a certified prime grade Impact copolymer designed for injection molding applications. PBM-50 offers high flow rate, good low temperature impact, and a high flexural modulus. PBM-50 applications include trays, thin walled parts, and housewares.

General Information			
Features	Impact copolymer		
	Good flexibility		
	High liquidity		
	Low temperature impact resistance	e	
Uses	Thin wall parts		
	Household goods		
	Bracket tray		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.901	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	50	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	85		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup> (Yield, Injection Molded)	29.6	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Yield, Injection		<u>.</u>	
Molded)	6.0	%	ASTM D638
Flexural Modulus - 1% Secant <sup>3</sup> (Injection Molded)	1170	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection			
Molded)	91	J/m	ASTM D256
Additional Information			
All specimens were injection molded according to ASTM D2146 Type 1.			
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	1.3 mm/min		

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### Recommended distributors for this material

# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

