

EMOPLLEN® A 1709 G3

Polypropylene

EMAS Plastik San.Tic.AS.

Message:

Polypropylene %30 glass fiber reinforced

General Information			
Filler / Reinforcement	Glass Fiber		
Uses	Automotive Applications		
Physical	Nominal Value	Unit	Test Method
Density	1.10 to 1.15	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15 to 19	g/10 min	ISO 1133
Molding Shrinkage	0.30 to 0.50	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	70 to 75		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6000 to 10000	MPa	ISO 527-2
Tensile Stress (Yield)	60.0 to 100	MPa	ISO 527-2
Tensile Strain (Break)	> 4.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	> 9.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	130	°C	ISO 75-2/A
Vicat Softening Temperature	110	°C	ISO 306/B
Melting Temperature (DSC)	160	°C	ISO 3146

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