

EMOPLLEN® A 1104 T4

Polypropylene

EMAS Plastik San.Tic.AS.

Message:

Polypropylene %40 talcum filled

General Information			
Filler / Reinforcement	Talc		
Uses	Automotive Applications		
Physical	Nominal Value	Unit	Test Method
Density	1.24 to 1.30	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0 to 11	g/10 min	ISO 1133
Molding Shrinkage	0.80 to 0.90	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	65 to 70		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000 to 5000	MPa	ISO 527-2
Tensile Stress (Yield)	30.0 to 50.0	MPa	ISO 527-2
Tensile Strain (Break)	> 4.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	> 4.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	110	°C	ISO 75-2/A
Vicat Softening Temperature	105	°C	ISO 306/B
Melting Temperature (DSC)	160	°C	ISO 3146

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