

Ryton® R-4XT

Polyphenylene Sulfide

Solvay Specialty Polymers

Message:

Ryton® R-4XT and R-4-02XT 40% glass fiber reinforced polyphenylene sulfide compounds provide enhanced mechanical strength with good electrical properties and outstanding chemical resistance, even at elevated temperatures.

General Information			
UL YellowCard	E95746-102108307		
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Features	Good Chemical Resistance		
	Good Electrical Properties		
	Good Strength		
Uses	Appliance Components		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.69	g/cm ³	ASTM D792
Molding Shrinkage			
Flow : 3.20 mm	0.20	%	
Across Flow : 3.20 mm	0.50	%	
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	102		
R-Scale	120		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
--	200	MPa	ASTM D638
--	195	MPa	ISO 527-2
Tensile Elongation (Break)	1.6	%	ASTM D638, ISO 527-2
Flexural Modulus			
--	14500	MPa	ASTM D790
--	14000	MPa	ISO 178
Flexural Strength			
--	276	MPa	ASTM D790
--	280	MPa	ISO 178

Compressive Strength	285	MPa	ASTM D695
Poisson's Ratio	0.39		
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
3.18 mm	91	J/m	ASTM D256
--	9.0	kJ/m ²	ISO 180/A
Unnotched Izod Impact			
3.18 mm	640	J/m	ASTM D4812
--	35	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	265	°C	ASTM D648
CLTE			ASTM E831
Flow : -50 to 50°C	2.0E-5	cm/cm/°C	
Flow : 100 to 200°C	1.5E-5	cm/cm/°C	
Transverse : -50 to 50°C	4.0E-5	cm/cm/°C	
Transverse : 100 to 200°C	9.0E-5	cm/cm/°C	
Thermal Conductivity	0.30	W/m/K	
UL Temperature Rating	200 to 220	°C	UL 746B
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
25°C, 1 kHz	3.80		
25°C, 1 MHz	3.90		
Dissipation Factor			ASTM D150
25°C, 1 kHz	2.0E-3		
25°C, 1 MHz	3.0E-3		
Arc Resistance	125	sec	ASTM D495
Comparative Tracking Index (CTI)	130	V	UL 746
Insulation Resistance ¹ (90°C)	1.0E+11	ohms	
Flammability	Nominal Value	Unit	Test Method
	V-0		
Flame Rating (1.60 mm)	5VA		UL 94
Oxygen Index ²	53	%	ISO 4589-2, ASTM D2863
NOTE			
1.	95%RH, 48 hr		
2.	ASTM D2863 is technically equivalent to ISO 4589-2.		

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