

Ferro PP LPP10BK38BK

Polypropylene
Ferro Corporation

Message:

Ferro PP LPP10BK38BK is a Polypropylene material filled with 10% calcium carbonate. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.
Important attributes of Ferro PP LPP10BK38BK are:
Heat Stabilizer
Impact Modified

General Information			
Filler / Reinforcement	Calcium Carbonate,10% Filler by Weight		
Additive	Heat Stabilizer		
	Impact Modifier		
Features	Heat Stabilized		
	Impact Modified		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.978	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	1.7	%	
Across Flow	1.9	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	29.0	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	25	%	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 23°C	1220	MPa	
Tangent : 23°C	1620	MPa	
Flexural Strength (23°C)	37.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	48	J/m	ASTM D256
Unnotched Izod Impact (23°C)	650	J/m	ASTM D4812
Gardner Impact (23°C)	3.16	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load		ASTM D648
0.45 MPa, Unannealed	113	°C
1.8 MPa, Unannealed	64.4	°C
Injection	Nominal Value	Unit
Drying Temperature	93.3	°C
Drying Time	2.0 to 3.0	hr
Rear Temperature	202 to 204	°C
Middle Temperature	204 to 210	°C
Front Temperature	210 to 213	°C
Nozzle Temperature	213 to 218	°C
Mold Temperature	43.3 to 51.7	°C
Back Pressure	0.345 to 0.689	MPa

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Recommended distributors for this material

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