

Ecomass® 1050ZB92

Polyamide 12

Ecomass Technologies

Message:

Ecomass® 1050ZB92 is a Polyamide 12 (Nylon 12) material filled with filler. It is available in North America for injection molding.

Important attributes of Ecomass® 1050ZB92 are:

Good Toughness

Non-Toxic

Rigid

General Information			
Filler / Reinforcement	Filler		
Features	Good Toughness		
	Medium Rigidity		
	Non-Toxic		
Uses	Radiation Shielding		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	6.88	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.50 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6210	MPa	ASTM D638
Tensile Strength	44.8	MPa	ASTM D638
Tensile Elongation (Break)	1.8	%	ASTM D638
Flexural Modulus	4960	MPa	ASTM D790
Flexural Strength	48.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	110	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	121	°C	
1.8 MPa, Unannealed	107	°C	
Injection	Nominal Value	Unit	
Drying Temperature	73.9	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	232 to 260	°C	
Mold Temperature	65.6 to 82.2	°C	

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