

Maxxam™ FR PP301 SHI BK268

Polypropylene
PolyOne Corporation

Message:
Polypropylene compound, flame retardant

General Information			
Features	Flame retardancy		
Appearance	Black		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.00	g/cm ³	ASTM D792
Molding Shrinkage	1.2 - 2.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	23.0	MPa	ASTM D638
Flexural Modulus ²	1250	MPa	ASTM D790
Flexural Strength ³	35.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	130	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Annealed, 3.20 mm)	100	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+12	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		Internal method
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 85.0	°C	
Drying Time	4.0 - 6.0	hr	
Processing (Melt) Temp	200 - 240	°C	
Mold Temperature	30.0 - 60.0	°C	
Injection instructions			
Injection Pressure: MED-HIGHHold Pressure: MED-HIGHScrew Speed: MODERATEBack Pressure: LOW			
NOTE			
1.	50 mm/min		
2.	1.3 mm/min		
3.	1.3 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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