

Badamid® LA70 GF25

Polyamide 66

Bada AG

Message:

Badamid® LA70 GF25 is a Polyamide 66 (Nylon 66) material filled with 25% glass fiber. It is available in Europe. Primary attribute of Badamid® LA70 GF25: Flame Rated.

General Information				
Filler / Reinforcement		Glass Fiber,25% Filler by Weight		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.23	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C	6.7 to 7.3	--	%	
Equilibrium, 23°C, 50% RH	1.9 to 2.5	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	8600	6500	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	175	120	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	3.0	6.0	%	ISO 527-2/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	9.0	--	kJ/m ²	
23°C	12	20	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	55	--	kJ/m ²	
23°C	65	90	kJ/m ²	
Notched Izod Impact Strength (23°C)	9.5	15	kJ/m ²	ISO 180/1A
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	250	--	°C	ISO 75-2/B
Melting Temperature (DSC) 1	260	--	°C	ISO 3146
CLTE				DIN 53752
Flow	2.5E-5 to 3.5E-5	--	cm/cm/°C	
Transverse	7.0E-5	--	cm/cm/°C	
Maximum Service Temperature				IEC 60216
-- 2	135	--	°C	
--	240	--	°C	

Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+9	ohms	IEC 60093
Volume Resistivity	1.0E+13	1.0E+9	ohms·cm	IEC 60093
Relative Permittivity (1 MHz)	3.50	5.50		IEC 60250
Dissipation Factor (1 MHz)	0.014	0.16		IEC 60250
Comparative Tracking Index	550	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.400 mm	HB	--		
1.60 mm	HB	--		
Injection	Dry	Unit		
Drying Temperature	80.0		°C	
Drying Time	2.0 to 4.0		hr	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 90.0		°C	
NOTE				
1.	10 K/min			
2.	20000 H			

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