

# Fluoroplex CG 25 - GML

Polytetrafluoroethylene

UNIFLON

## Message:

Fluoroplex CG 25-GML is a polytetrafluoroethylene (PTFE) product with a filler of 25% coke\graphite. It can be processed by sintering or injection molding and is available in North America or Latin America.

General Information			
Filler / Reinforcement	Coke\Graphite, 25% filler by weight		
Features	Low liquidity		
Processing Method	Sintering		
	Injection molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.06 - 2.13	g/cm <sup>3</sup>	Internal method
Contractility-Sintering	0.90 - 1.9	%	Internal method
Sintering Temperature - Maximum	365	°C	

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	64 - 72		Internal method

Elastomers	Nominal Value	Unit	Test Method
Tensile Strength	19.0	MPa	Internal method
Tensile Elongation (Break)	100	%	Internal method

Additional Information	Nominal Value	Unit
Code: 010002701		

Injection	Nominal Value	Unit
Mold Temperature	21.0 - 25.0	°C
Injection Pressure	53.9 - 63.7	MPa

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## Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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